

Sunbeam

SERVICE MANUAL

EM0480

Coffee Burr Grinder



ISSUE: A
DATE: 7 April 2005

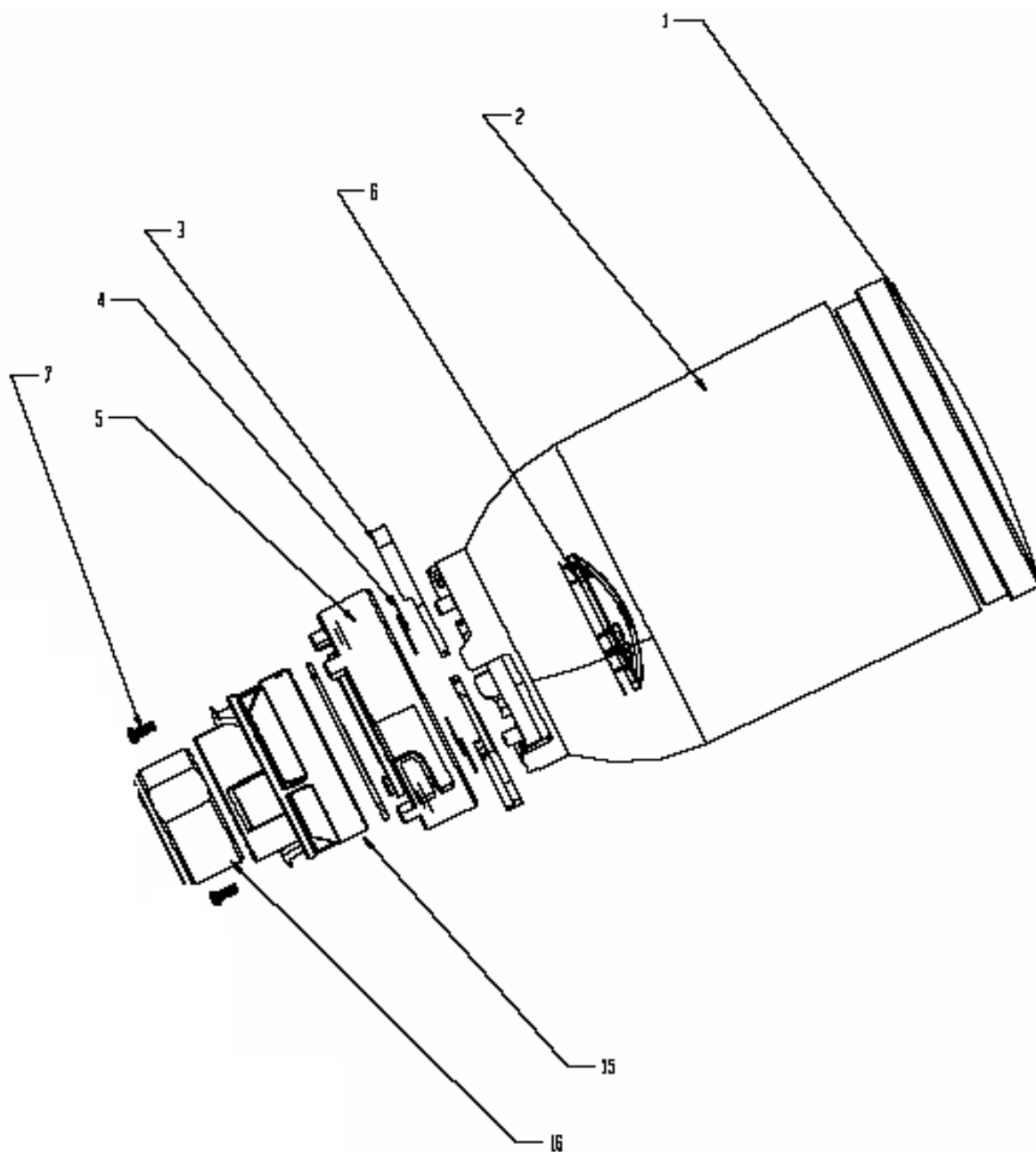
SPARE PARTS LIST

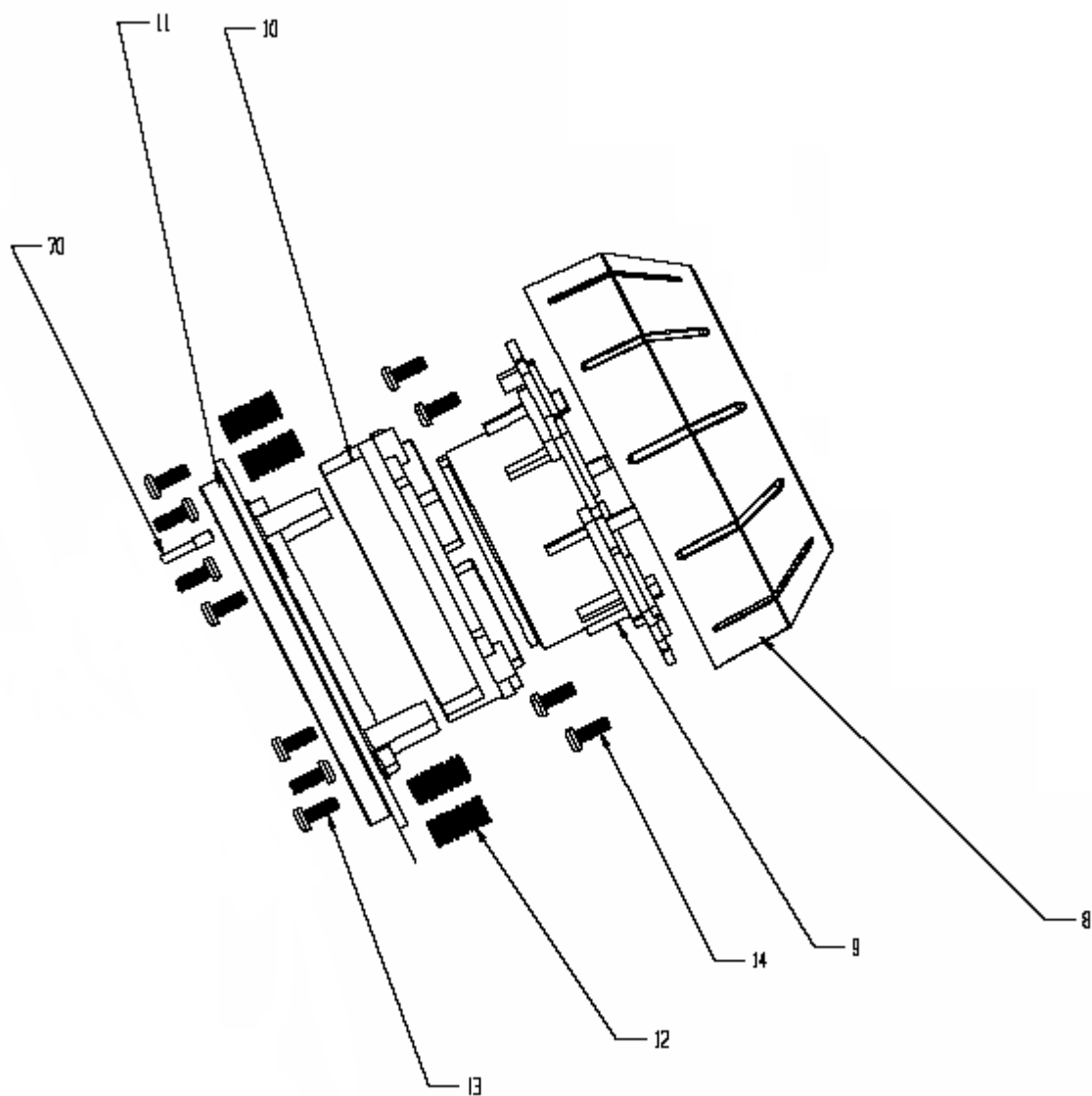
Note: Not all parts are available as spare parts. Please check price list.

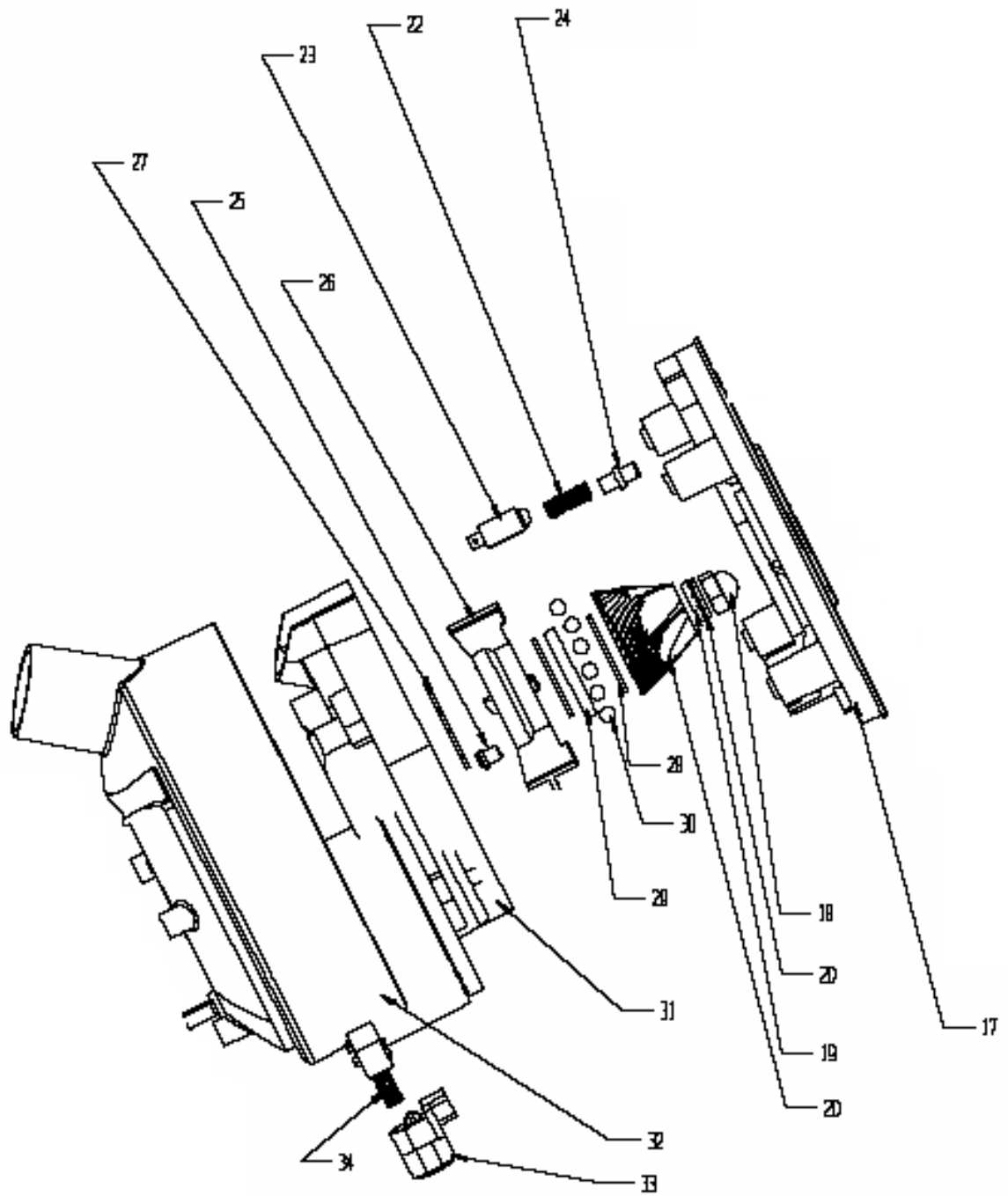
Item	Description	No. of Parts	Supplier's Code	Sunbeam Part No.
1	Hopper Lid	1	C3-1008	EM0480101
2	Hopper	1	C3 -1005	EM0480102 Hopper assembly
3	Blade	2	C3 -2106	
4	Spring	2	38 -5092	
5	Hopper Base	1	C3 -2006	
6	Hopper Small Cover	1	C3 -2004	
8	Dial	1	C23-1131	
9	Dial Insert	1	C3 -2015	
10	Safety Switch Bracket	1	C3 -2005	
11	Dial Base	1	C3 -2004	
12	Dial Spring	4	38-5094	
13	Screw	4	31-3004-SS	
14	Screw	4	31-1006	
7	Screw	2	31-5006-SS	EM0480110 – Upper & lower burr ass'y
15	Top - Burr	1	C3-1004	
16	Top Burr Base	1	C23-8060	
20	Burr Blade	1	C23-1150	
17	Coffee Cover	1	C3-2003	
18	Cap Nut	1	C23-1145	
19	Inter Washer	1	34-7028	
21	Bottom Burr	1	C213-8059	
22	Safety Switch Spring	1	38-5093-2	
23	Micro Switch	1	089-8024-01	
24	Safety Switch Rod	1	C3-1012	
25	Paddle Rod	1	C23-2215	
26	Paddle	1	C3-9024	EM0480113
27	Paddle Plate	1	C23-2212	
28	Bearing Washer	2	C23-2226	
29	Thrust Bearing Plate	1	C3-2007	
30	Ball 040613	6	C23-8064	
31	Coffee Chute	1	C3-2002	
32	Coffee Outlet	1	C3-1007	
33	Lock Button	1	C3-1007	
34	Lock Spring	1	38-5093-1	
35	Screw	3	31-1067	
36	Main Housing	1	C23-1130	
37	Push Switch Bracket	1	C3-2001	
38	Push Switch Spring	2	38-5095	
39	Micro Switch	1	089-82014-02	
40	Push Switch Leaf	1	C3-2000	

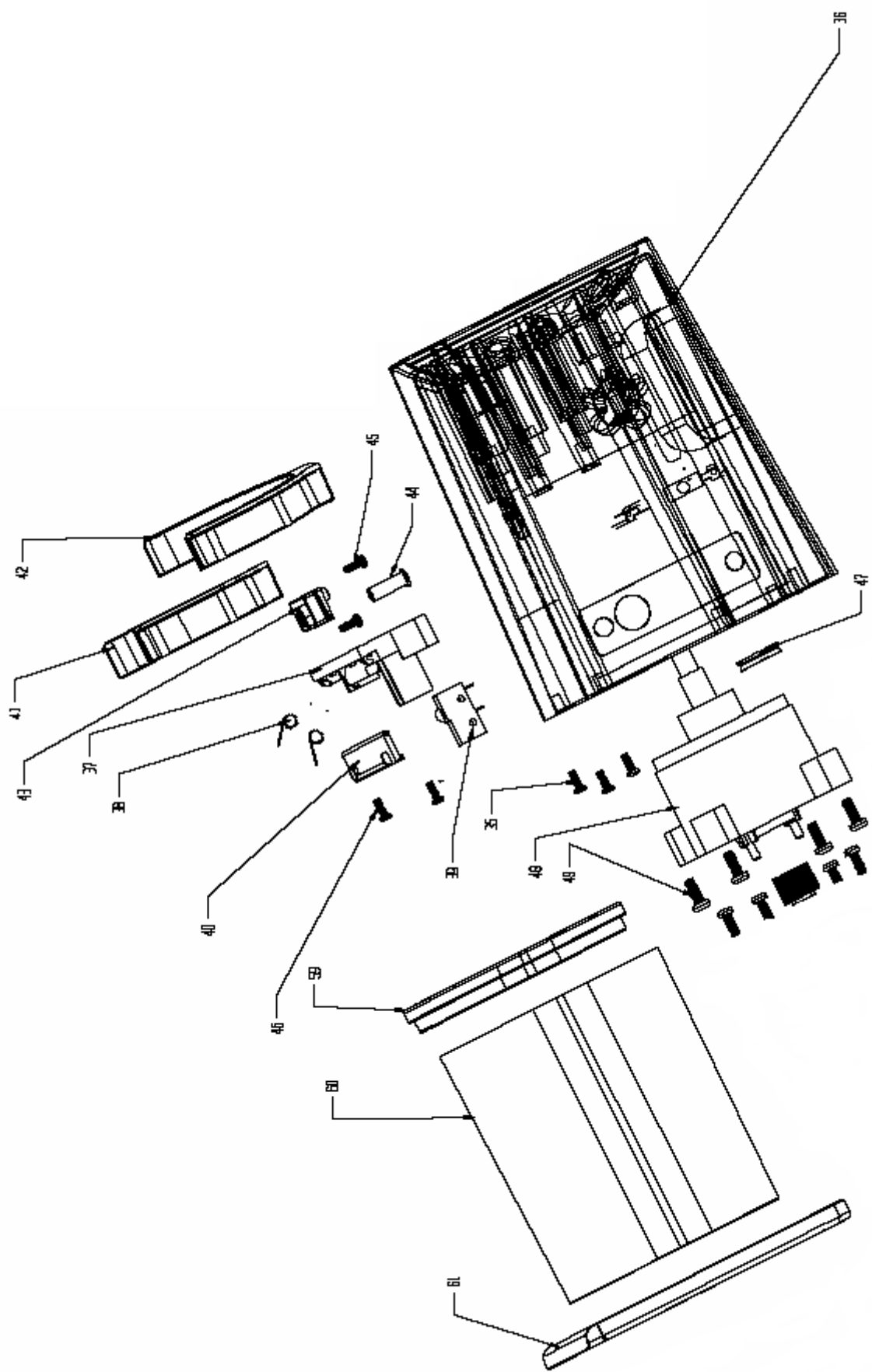
Item	Description	No. of Parts	Supplier's Code	Sunbeam Part No.
41	Group handle locator small	1	C3-1003	EM0480106
42	Group handle locator large	1	C3-1010	EM0480107
43	T Piece	1	C3-1002	
44	Push Switch Rod	1	C23-1143-SS	
45	Screw	2	31-1006	
46	Screw	2	31-1100	
47	NBR Seal	1	45-6196	
48	Gear Box	1	18-8100	
49	Screw	4	31-1020	
50	Motor Group	1	50-2043	
51	Screw - 1	4	31-1064	
52	Gasket	4	34-2014	
53	Rubber Cushion	4	45-6194	
54	Motor Bracket	1	C23-2209	
55	Toggle Switch Bracket	1	C3-9025	
56	Toggle Switch	1	50-1060	
57	Blade	1	20-2035	
58	Screw- 1	3	31-1141	
59	Storage container lid	1	C3-1009	EM0480103
60	Storage container	1	C3-1006	EM0480104
61	Rubber mat	1	C3-6003	EM0480105
62	Base Casting	1	C23-1132	
63	Screw - 1	9	31-1076	
64	Base Cover	1	C3-5000	
65	Feet Rubber	4	45-6195	
66	Screw - 1	8	31-1339	
67	Power Cord	1	17-33002-1B	
68	Cable Clamp	1	C3-2112	
69	Screw - 3	6	31-1005	
70	Location Pin	1	C23-2216-SS	
	Burr cleaning brush			EM0480108
	Spacer			EM0480109
	Silicone Spout		75-054	EM0480112

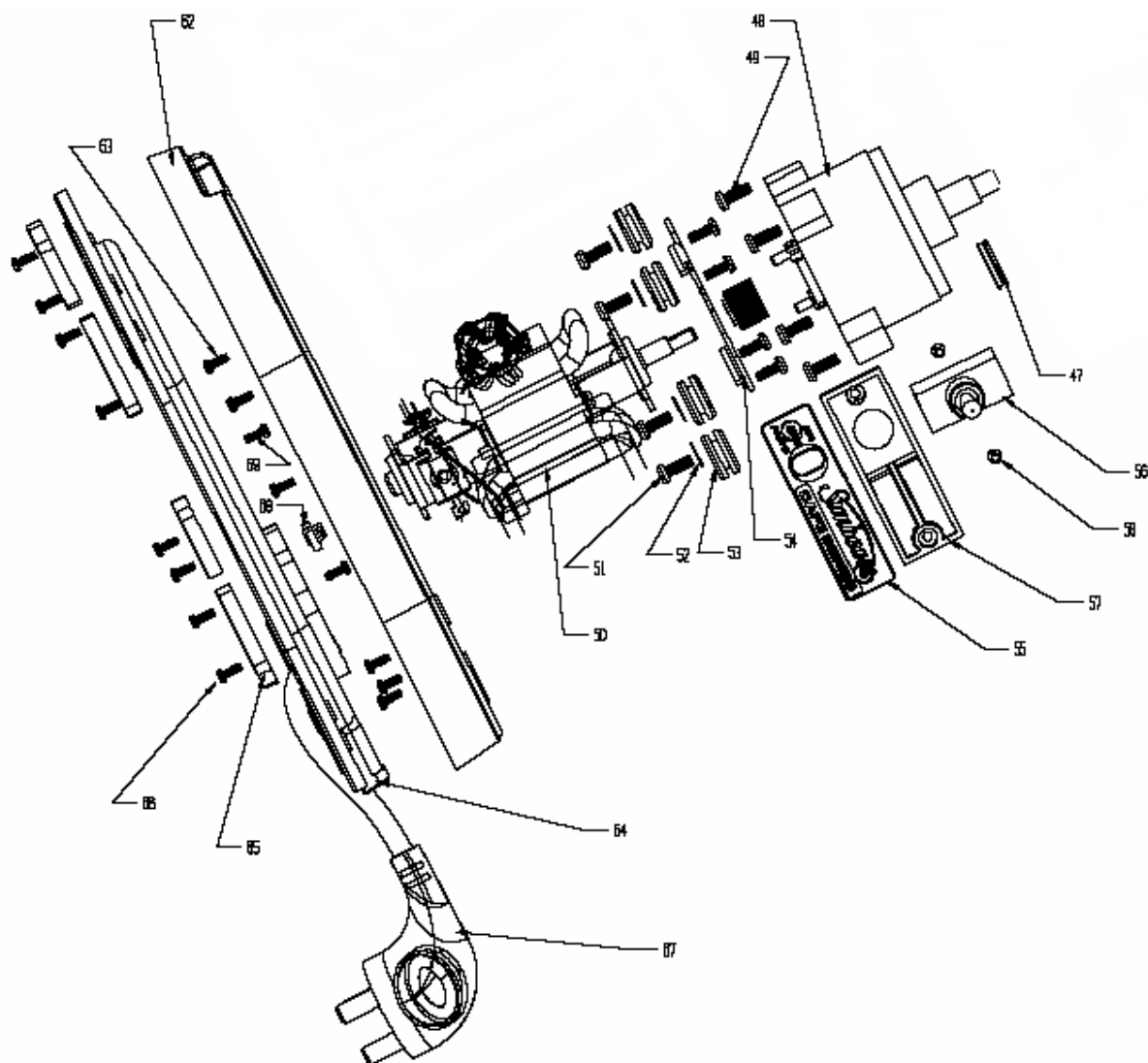
EXPLODED VIEW DRAWING



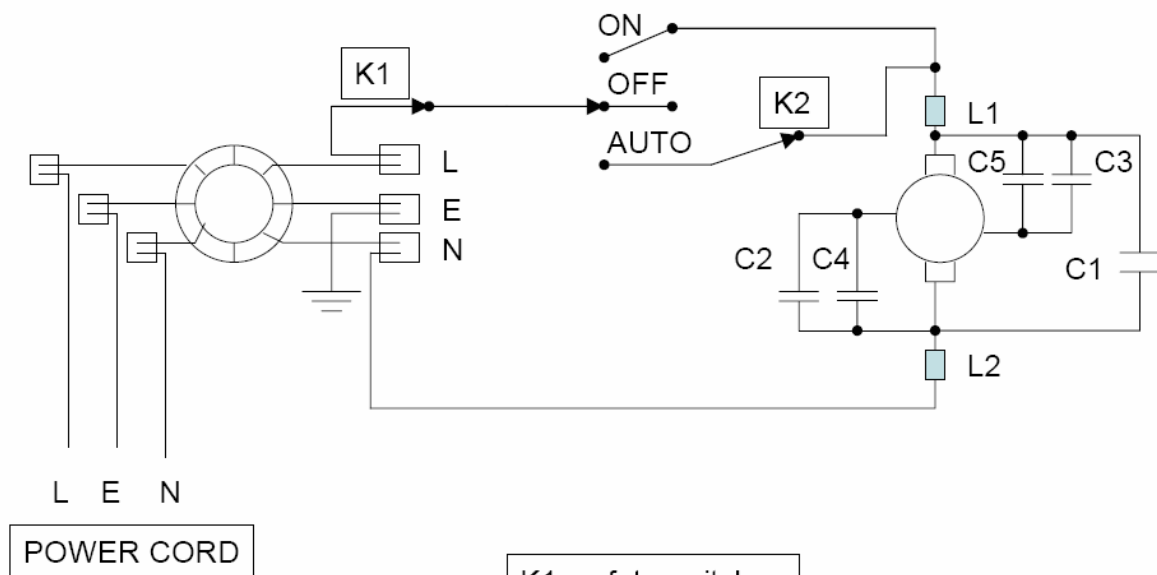








CIRCUIT DIAGRAM



K1: safety switch

K2: push switch